

**Extra Meals**

For spouses, companions or guests who do not wish to attend the seminars. Includes specified meal only—no seminars or materials.

Wednesday Reception & Dinner # \_\_\_\_\_ @ \$50 each \$ \_\_\_\_\_

Name(s): \_\_\_\_\_

Thursday Lunch # \_\_\_\_\_ @ \$30 each \$ \_\_\_\_\_

Name(s): \_\_\_\_\_

**TOTAL FEES ENCLOSED \$ \_\_\_\_\_**

**Cancellation Policy**

Cancellations on or before January 13, 2010 will receive a full refund less a \$50 administrative fee. Cancellations received after January 13, 2010 will receive a 50% refund of all fees. No shows and same-day event cancellations will receive no refund.

**Special Needs**

If you have any special requirements (i.e. vegetarian entrees, handicap access, etc.) that would necessitate advance planning on our part, please let us know here: \_\_\_\_\_

**Registration Confirmation**

Registrations received by January 13, 2010 will receive a confirmation of their registration. Registrations received after that date will not receive a confirmation letter.

Space is limited. Early registration is encouraged. In the event that room space becomes filled to capacity, some registrants will not be able to be accommodated, and will be notified. Registrations will be accepted on a first-come, first-served basis.

In the event of inadequate registration, weather problems or other events beyond PNPCHA's control, the meeting may be moved or cancelled. Should this occur, an attempt will be made to contact all registrants and registration fees will be refunded.

**METHOD OF PAYMENT**

- Check Enclosed - Made Payable to PNPCHA in U.S. funds
- Visa  MasterCard  American Express

Card Number \_\_\_\_\_ Expiration Date \_\_\_\_\_

Signature \_\_\_\_\_ Amount Authorized \_\_\_\_\_

Name on Card \_\_\_\_\_ Corporate Card?  Yes  No Corporate Card Code \_\_\_\_\_

Card Billing Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_



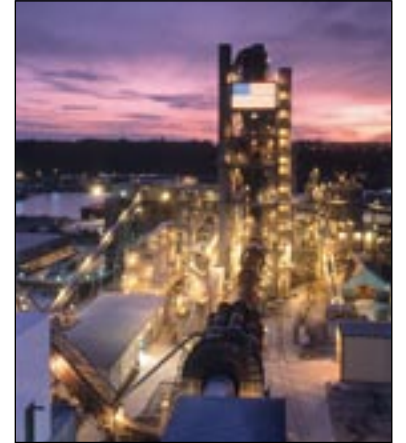
**RETURN SERVICE REQUESTED**



**Pacific Northwest Precast Concrete Association  
2010 Winter Meeting**

January 20-21, 2010 • Doubletree Guest Suites  
Seattle Airport/Southcenter • Seattle, WA

**Featuring  
Plant  
Tours!**



**Davis Wire Corporation**



# Pacific Northwest Precast Concrete Association 2010 Winter Meeting

January 20-21, 2010 • Doubletree Guest Suites - Seattle Airport/Southcenter • Seattle, WA

## Schedule of Events\*

### Wednesday, January 20

- 3:00 – 5:00 pm**  
**Board of Directors Meeting**
- 6:00 - 7:00 pm**  
**Registration, Reception and Exhibits**  
*Sponsored by the PNPCA Associate Members*

- 7:00 – 9:00 pm**  
**Dinner**

### Thursday, January 21

*This year's Winter Meeting features tours of Davis Wire Corporation and Ash Grove Cement Company. The meeting will also feature our regular Wednesday dinner and a full breakfast Thursday before the buses depart for the tours. We will also be inviting area specifiers to join us for the plant tours only.*

- 8:00 – 9:00 am**  
**Registration, Full Buffet Breakfast and Exhibits**
- 9:00 am**  
**Bus Loads and Departs for Davis Wire Corporation Plant Tour**
- 9:30 am**  
**Arrive at Davis Wire Corporation for Plant Tour**
- 9:30 am**  
**Plant Tour of Davis Wire Corporation**

Davis Wire manufactures wire and welded wire reinforcement used in the production of precast products as well as cast in place applications. They also manufacture products for several other industries, such as different types of fencing for agricultural uses, and wire for industrial applications such as baling/rebar tie wire and nail wire. The plant also

manufactures several specialty wire products such as core wire for overhead transmission cables, wire for bedding springs, wire for overhead garage door springs, and low relaxation stress relieved wire for pre-stressed concrete products. The wire sizes produced at the Kent facility range in diameter from 0.055 to 0.750 inches. Davis Wire's product lines include uncoated (bare) steel wire, deformed wire, fully annealed wire, galvanized wire, and Galfan (95 % Zn/5 % Al) coated wire. During the tour participants will be taken through the diverse operation which includes acid cleaning and coating of wire rod coils, wire drawing, wire galvanizing/Galfan coating, 7 wire stranding, fence and barbwire manufacturing, welded wire reinforcement production, furnace annealing, coiling operations, and stress relieving for pre-stressed concrete applications.

- 10:30 am**  
**Bus Loads and Departs for Ash Grove Cement Company Plant Tour**

- 11:00 am**  
**Arrive at Ash Grove Cement Company for Plant Tour**

- 11:00 am**  
**Plant Tour of Ash Grove Cement Company**

Ash Grove Cement Company's Seattle cement plant produces approximately 650,000 tons of Portland Cement per year. Using "dry process" technology, it utilizes a rotary 4 tire 4.55 X 68 meter kiln that was installed in 1992. Gas temperatures in the kiln range from 3200 degrees to 1550 degrees Fahrenheit. The tour will range from raw material barge off-loading to the final stage of the cement making process, as well as clinker grinding which is performed in 2 FLS closed-circuited ball mills that are driven by 2500 HP motors.

- 12:30 pm**  
**Lunch Sponsored by Ash Grove Cement Company at Plant**

- 1:30 pm**  
**Bus Departs Ash Grove Cement Company and Returns to Hotel**

*\*Schedule & program schedule to change*

## Lodging & Travel Information

### Lodging

Dinner, breakfast and bus departure/arrival will take place at the Doubletree Guest Suites in Seattle, Washington, unless otherwise noted. The hotel offers comfortable accommodations and amenities. The hotel can be accessed by car, or you can fly into SeaTac International Airport and take the hotel shuttle ride to the hotel. Visit the hotel's website at [www.doubletree.com](http://www.doubletree.com) for more information.

Rates for PNPCA are \$129 per night, single or double occupancy, plus applicable taxes. To make your room reservation, call The Doubletree Guest Suites reservations directly at 206.575.8220 or by calling their central reservation system at 1.800.222.TREE. Be sure to ask for the "Pacific Northwest Precast Concrete Association" room block. Please consult the hotel for cancellation and early check-out policies. Room reservations must be made by December 30, 2009 in order to insure the group rate and availability.

### Cancellation Policy

Cancellations on or before January 13, 2010 will receive a full refund less a \$50 administrative fee. Cancellations received after January 13, 2010 will receive a 50% refund of all fees. No shows and same-day event cancellations will receive no refund.

### Registration

Registrations received prior to January 13, 2010 will receive a confirmation of their registration. Registrations received after that date will not receive a confirmation letter. Space is limited. Early registration is encouraged. In the event that room space becomes filled to capacity, some registrants will not be able to be accommodated, and will be notified. Registrations will be accepted on a first-come, first-served basis.

In the event of inadequate registration, weather problems or other events beyond PNPCA's control, the conference may be moved or cancelled. Should this occur, an attempt will be made to contact registrants and fees will be refunded.

## Registration Form PNPCA 2010 Winter Meeting

*To register for the meeting, please fill out the following information and return with payment to the PNPCA office. (Please copy this form for additional registrants.)*

Name \_\_\_\_\_

Company \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_

State/Province \_\_\_\_\_

Zip/Postal Code \_\_\_\_\_

Phone \_\_\_\_\_

Fax \_\_\_\_\_

E-mail \_\_\_\_\_

- The above information is a change to the PNPCA database.

### REGISTRATION FEES

- Please check one:  Producer Member  Associate Member  
 NonMember  Specifier

- Specifier Registration - Plant Tours Only \$15 each \$ \_\_\_\_\_  
*Includes both plant tours and Thursday lunch only.*

- Producer Member Registration \$245 each \$ \_\_\_\_\_  
*Includes all plant tours and plant tour transportation, Wednesday reception & dinner, Thursday breakfast, Thursday lunch, and all meeting breaks.*

- Additional Producer Member Registration \$195 each \$ \_\_\_\_\_  
*Includes all plant tours and plant tour transportation, Wednesday reception & dinner, Thursday breakfast, Thursday lunch, and all meeting breaks.*

- Associate Member Sponsor Registration \$275 each \$ \_\_\_\_\_  
*For the first registrant from each associate member company. Includes all plant tours and plant tour transportation, Wednesday reception & dinner, Thursday breakfast, Thursday lunch, and all breaks. This package also includes company sponsorship for the Wednesday evening reception.*

- Additional Associate Member Registration \$230 each \$ \_\_\_\_\_  
*For additional associate member registrants from the same company. Includes all plant tours and plant tour transportation, Wednesday reception & dinner, Thursday breakfast, Thursday lunch, and all breaks.*

- NonMember Registration \$450 each \$ \_\_\_\_\_  
*For registrants whose companies are nonmembers of PNPCA. Includes all plant tours and plant tour transportation, Wednesday reception & dinner, Thursday breakfast, Thursday lunch, and all breaks.*

### Tour Transportation - Please Check One

- I plan to use the bus provided by PNPCA to get to the tours.  I will use my own transportation to get to the plant tours.

### Tours - Please Check One

- I will attend both plant tours.  I will only attend the Davis Wire tour.  
 I will only attend the Ash Grove Cement tour.

**Please complete both sides of this registration form & send payment to:**  
Pacific Northwest Precast Concrete Association  
147 SE 102nd Avenue, Portland, OR 97216 USA • FAX: 503.253.9172  
Questions? Contact PNPCA at 503.257.9806, [info@pnpca.net](mailto:info@pnpca.net)  
or visit the website at [www.pnpca.net](http://www.pnpca.net)

Over →

147 SE 102nd Avenue, Portland, OR 97216 USA

FAX: 503.253.9172 • Questions? Contact PNPCA at 503.257.9806, [info@pnpca.net](mailto:info@pnpca.net) or visit the website at [www.pnpca.net](http://www.pnpca.net)